## CE 329, Fall 2015 Assignment 21

## **Problem Statement**

Suppose pure gas phase reactant is fed to an adiabatic 5 L CSTR at a temperature of 1000 K, pressure of 1.87 atm, and flow rate of 6.5 m<sup>3</sup> h<sup>-1</sup>. Reaction (3.1) takes place in the CSTR at constant pressure. The rate expression is given in equation (3.2).

$$\mathsf{A} \rightleftharpoons \mathsf{R} + \mathsf{S} \tag{3.1}$$

$$r_{3.1} = \left(5.0 \times 10^{16} \text{ min}^{-1}\right) \exp\left(\frac{-66500 \text{ cal mol}^{-1}}{RT}\right) C_A$$
(3.2)

What will be the conversion and outlet temperature? Thermodynamic data are provided in the following table where heat capacities are given in the form of equation (3.3) in units of cal mol<sup>-1</sup> K<sup>-1</sup> and the temperature should be expressed in K.

$$\hat{C}_{p-i} = \alpha_i + \beta_i T + \gamma_i T^2 + \delta_i T^3$$
(3.3)

$$\begin{array}{cccccccc} A & R & S \\ \alpha_i & 1.51 & 1.53 & 4.6 \\ \beta_i & 6.2 \times 10^{-2} & 3.9 \times 10^{-2} & 1.3 \times 10^{-2} \\ \gamma_i & -3.0 \times 10^{-5} & -2.6 \times 10^{-5} & -2.9 \times 10^{-6} \\ \delta_i & 4.9 \times 10^{-9} & 6.4 \times 10^{-9} & -2.7 \times 10^{-9} \\ \Delta H^0_{f(298\,K)-i} & -52,000 \text{ cal/mol} & -15,000 \text{ cal/mol} & -18,000 \text{ cal/mol} \end{array}$$